

55-LINE	BIC-BEN® ACRYLIC FINISH (SOLID COLORS)	
PRODUCT DESCRIPTION	A single component Basecoat with Clearcoat for Solid Colors. It gives high gloss retention, high coverage area with the smooth finishing surface.	
PHYSICAL PROPERTIES	Color Shade	Please refer to standard catalogue. Gloss, semi-gloss, and matt color
	Usage	Use as finish coat with clearcoat on top
	Substrates	Bic-Ben® 2K Primer [#80-0094]
	Specific gravity @ 30 C	1.10 ± 0.20
	Solid content	45 – 60 %
	Shelf life	1 year
APPLICATION DATA	Mixing ratio	Paint : Thinner = 1 : 1 [Paint = #55-Line Bic-Ben® Acrylic Thinner = #86-102]
	Pot life after mixing @ 30 C	N/A
	Spray Conditions	Spray Gun: 1.4 – 1.6 mm.
		Air Pressure: 35 ± 5 psi.
	Drying time	Recoat: 5 – 10 min.
		Top with clearcoat: after 15 min.
	Baking Conditions:	To accelerate drying process, apply heat @ 60 – 80 C for 30 min.
	Recommended thickness per coat	15 ± 5 micron (for spraying)
		30 ± 5 micron (for brushing)
	Theoretical coverage area (35 μ)	20 – 30 m ² for 1 gallon
SAFETY & PRECAUTION	Wear goggle, respiratory mask.	
	Apply product in well-ventilated area.	
	Humidity should be less than 85% R.H.	
	For further information, please consult our material safety data sheet (MSDS).	

This technical data sheet is intended to describe our product application. It should not therefore be constructed as guaranteeing any specific property of the product. We assume no liability in connection with its use. We urge you to study the Material Safety Data Sheet of this product prior to the application.