



54-9102

INFINITY BASECOAT BINDER(ECONOMY)

BIC-BEN® BINDER

VERSION

Version 1
Date 20 December 2019

PHYSICAL PROPERTIES

Supply viscosity	62 – 66 KU at 30 °C
Specific gravity	0.88 – 0.92 g/cm ³
Total non-volatile	22 – 26 % at 150 °C x 30 min.
Shelf life	1 Year Store in average temperature between 40 – 95 °F (5 – 35 °C). Avoid too much temperature fluctuation or direct contact with sunlight. Suitable storage temperature is 70 °F or 21°C

PRODUCT DESCRIPTION

54-line is 1K high performance Binder for Automotive coating. It's provide good color strength, easy to spray, good adhesion over primed coated substrate. It's also able to apply direct to plastic such as ABS, PC/ABS. It's must be used in conjunction with 2K clear coat in order to provide protection from environment.

APPLICATION PARAMETERS

Mixing ratio	Binder : Tinter 70 : 30 % By Volume		
Reducer Thinner	Standard Thinner-Premium # 86-100 Standard Thinner-Economic #86-158		
Coverage	450-500 m ² / Gallon at dry film 15-20 micron [Base on finished paint application] By using the recommended application, the theoretical material coverage <i>Note. The practice material usage depends on many factors i.e. shape of object, roughness of the surface, application techniques, pressure and application circumstances.</i>		
Spray viscosity	Ford cup No. 4	10-15 seconds	
Spray condition	Gravity feed	1.2 – 1.4 mm	
	Air pressure	1.7 -2.2 bar 28 – 30 psi HVLP max 0.6 – 0.7 bar (8-10 psi) at the air cap	
		Dry film thickness 15-20 micron.	
Number of coats	2 coats		
Flash time	10 – 15 mins	at 25 – 30 °C	
Dry time		20 °C	30 °C
	Dust free time [min.]	7-10	5-7
	Dry to handle [min.]	45-60	30-40
		3-5	15-20

KEY CHARACTERISTICS

- Basecoat paint
- Basecoat Binder
- Paint for automotive
- Good weathering basecoat

PRECAUTION

Warning

For professional or trained applicator use only. Not for sale or use by the general public. before use, read and follow all TDS, label, and SDS precautions. Flammable product. Keep out reach of children. Always wear approved organic vapor goggle and safety mask when using product. Apply paint in good ventilating area.

This product data sheet is intended to describe Big-Ben's product application. It should not be therefore be constructed as guarantee in any specific property of the product. We assume no liability in connection with its use.