

46-8039

PRODUCT DATA SHEET | ข้อมูลผลิตภัณฑ์



Clear coat Semi-gloss 2K 2:1 HIGH SOLID

BIC-BEN® CLEAR COAT

VERSION

Version 1
Date 10 January, 2020

PRODUCT DESCRIPTION

46-8039, Clearcoat Semi-gloss 2K 2:1 High Solid providing semi-gloss, Good hardness. Excellent in weathering resistance. It's design for large area. It's provide long pot life but short time for film setting.

KEY CHARACTERISTICS

- High solid clearcoat
- Semi-gloss and hardness
- Good weathering clear coat

PHYSICAL PROPERTIES

Supply viscosity	55 - 65 KU at 30 °C
Specific gravity	1.05 – 1.15 g/cm ³
Total non-volatile	55 – 65 at 150 °C x 30 mins
Degree of gloss	5 – 15 GU at 60°
Shelf life	1 Year
Store in average temperature between 40 – 95 °F (5 – 35 °C). Avoid too much temperature fluctuation or direct contact with sunlight. Suitable storage temperature is 70 °F or 21°C	

APPLICATION PARAMETERS



Part A : Hardener : Thinner
2 : 1 : 5-15% By Volume

Mixing ratio

Hardener 2K High Solid Hardener # 21-07

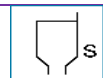
Reducer Thinner 2K Thinner # 86-120

Coverage

10 m² / liter ready to use mixture at dry film 50 micron

By using the recommended application, the theoretical material coverage

Note. The practice material usage depends on many factors i.e. shape of object, roughness of the surface, application techniques, pressure and application circumstances.



Ford cup No. 4 18-20 seconds

Spray viscosity



2– 3 hr. at 25 °C

Pot life



Gravity feed 1.2 – 1.4 mm

Air pressure 1.7 -2.2 bar

28 – 30 psi

Spray condition

HVLP max 0.6 – 0.7 bar (8-10 psi) at the air cap



2 coats

Dry film thickness 50-60 micron.

Number of coats



10 – 15 mins

at 25 – 30 °C

Flash time



Dry time

	20 °C	30 °C	40 °C
Dust free time	30 min	20 mins	10 mins
Dry to handle	9-10 hr.	7-8 hr.	4-5 hr.
Dry to polish	9-10 hr.	7-8 hr.	4-5 hr.

PRECAUTION

Warning

For professional or trained applicator use only. Not for sale or use by the general public. before use, read and follow all TDS, label, and SDS precautions. Flammable product. Keep out reach of children. Always wear approved organic vapor goggle and safety mask when using product. Apply paint in good ventilating area.