



21-41

HARDENER for 2K primer 4:1

BIC-BEN® HARDENER

**VERSION**

Version 1  
Date 20 December 2019

**PHYSICAL PROPERTIES**

Supply viscosity	8-12 sec by Ford cup No.4 at 30 °C
Specific gravity	0.91-1.01 g/cm <sup>3</sup>
Shelf life	1 Year
	Store in average temperature between 40 – 95 °F (5 – 35 °C). Avoid too much temperature fluctuation or direct contact with sunlight. Suitable storage temperature is 70 °F or 21°C

**PRODUCT DESCRIPTION**

21-Line, Isocyanate for polyurethane paint system. It's provide good, reactivity with Acrylic polyol paint system. It's also provide good appearance, high gloss, good weathering resistance, after completed reaction.

**APPLICATION PARAMETERS**

Mixing ratio	Part A : Hardener : Thinner 4: 1 : 5-15% By Volume Please see in Part A information.	
Part A	80-Line	
Reducer Thinner	2K Thinner # 86-120	
Spray viscosity	Ford cup No. 4	15-20 seconds
Pot life	2– 3 hr. at 25 °C	
Spray condition	Gravity feed	1.2 – 1.4 mm
	Air pressure	1.7 -2.2 bar
		28 – 30 psi HVLP max 0.6 – 0.7 bar (8-10 psi) at the air cap
Number of coats	2 coats	Dry film thickness 60-80 micron.

**KEY CHARACTERISTICS**

- Isocyanate
- Part B for Polyurethane paint system
- Good weathering clear coat

**PRECAUTION**

Warning	For professional or trained applicator use only. Not for sale or use by the general public. before use, read and follow all TDS, label, and SDS precautions. Flammable product. Keep out reach of children. Always wear approved organic vapor goggle and safety mask when using product. Apply paint in good ventilating area.
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This product data sheet is intended to describe Big-Ben's product application. It should not be therefore be constructed as guarantee in any specific property of the product. We assume no liability in connection with its use.