



### BINDER

#### 54-9108 [ Acrylic Basecoat Binder ]

##### 1. GENERAL INFORMATION

High performance Binder for Automotive coating. It's provide good color strength, easy to spray, good adhesion over primed coated substrate. It's also able to apply direct to plastic such as ABS, PC/ABS. It's must be used in conjunction with 2K clear coat in order to provide protection from environment.  
Packing Size : -

##### 2. MIXING

###### COMPONENTS

| MIX RATIO       | Volume                 | By weight | Remark |
|-----------------|------------------------|-----------|--------|
| APPLY VISCOSITY | 10 - 13 Second By NK#2 |           |        |

##### 3. APPLICATION

- Mix with Binder at 70:30 by wt.
- recommend adding under stirring at 500-800 rpm. And keep under stirring 5-10 minute before diluting with thinner for spray.
- Toner must be stir at 500-800 rpm, 5-10 minutes before use

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and assume no liability in connection with its use.

##### 4. PHYSICAL PROPERTIES

Specific Gravity : 0.9 - 1 g/cm<sup>3</sup>  
Viscosity : 60 - 66 KU

##### 5. VOC REGULATION AREAS

These directions refer to the use of products which may be restrictor require special mixing instruction in VOC regulation areas. Follow mixing usage and recommendations in the VOC compliant products Chart for your area.

##### 6. SAFETY AND HANDLING

For professional or trained applicator use only. Not for sale or use by the public. Before use, read and follow all TDS, label, and SDS precautions. Flammable product. Keep outreach of children. Always wear approved organic vapor goggles and a safety mask when using a product. Apply paint in good ventilating area.